

For us the best is just good enough

Leading OEM supplier

MANN+HUMMEL has been active in the segment of filtration for more than 70 years and is a leading producer of filters for compressed air systems. Over many years we have accumulated expertise with high performance and energy efficient filter systems and therefore it is no surprise that our customers include all renowned manufacturers of mobile and stationary compressors.

research institute Freedonia R&D and production techhas also assessed the market nology in many fields. This strength of MANN+HUMMEL enables us to harness

and in 2012 declared us to be the market leader in filtration. The institute assesses the company to be the no. 1 in the global market for filtration applications.

Global strength in sales, engineering, production and logistics

Our sales support, engineering, production and logistics are there where you need us at more than 50 locations worldwide.

The company group has The independent US market considerable strength in

synergies and pass the benefits on to you. For example, MANN+HUMMEL has one of the world's largest production plants for filter elements and in particular for the air/oil separators which are so important for compressors. We also provide customers with a first class service in the area of logistics. Our global network of distribution centres and numerous customer-oriented delivery concepts make sure that our products are quickly available around the world. Our target is on-time delivery Protect your investment – according to the agreed delivery schedule.

First class filters for first

Whether for air/oil separation, air filtration or oil filtration we can provide you with a suitable solution for all your filtration requirements. MANN+HUMMEL stands for first class products, energy efficiency and process reliability. We maintain the consistently high level of our products through continuous quality control and testing

with high quality filters from MANN+HUMMEL.



MANN+HUMMEL Group

The MANN+HUMMEL Group is A key area is high quality an international company and filtration products for employs over 14,750 people at vehicles, engines and 50 locations worldwide.

The group develops, produces and distributes innovative technical components and systems for the automotive industry and many other industrial fields.

industrial applications. The OEM business with global market leaders and producers of vehicles, machines and installations defines the quality and performance of the products. Filters for the international aftermarket are sold under numerous international brands as well as under the MANN-FILTER brand.

MANN+HUMMEL **Industrial Filtration**

The Industrial Filtration Business Unit with its headquarters in Speyer, Germany, specialises in meeting the requirements

of off-highway vehicle and engine applications, compressed air and vacuum technology, mechanical engineering and plant construction. For these and other industrial fields MANN+HUMMEL Industrial Filtration offers high performance products for the filtration and separation of air, gases and liquids.



Energy efficient and reliable MANN+HUMMEL filters for compressors





Air/oil separator





StarBox²

Features

- reduces pressure drop by up to 15%
- improved connection geometry

Sizes available Size LB 7 to LB 13

FAD 2 to 6 m³/min

Application stationary and mobile compressors approx. 55 kW

Advantages

- energy savings through reduced pressure drop
- technically improved, with backwards compatibility
- possible to retrofit to existing equipment
- customised version possible

filter service life

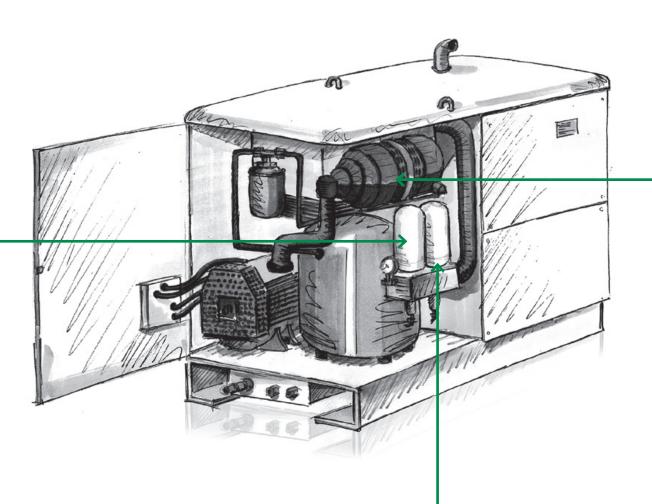
Example based on a 50 kW compressor, at 7 bar, an electricity rate of 8 ct/kWh and 4,000 hrs service interval

StarBox² - high energy savings

Energy efficiency is an important driving force for growth at MANN+HUMMEL. The first StarBox generation of air/oil separator boxes was already a significant step forwards.

StarBox² now continues this success. Compared to a conventional air/oil separator box, during its service life the StarBox² enables energy savings of up to 400 euros. This means in terms of total costs its running costs are approx. 15% less than a conventional air/oil separator boxes.

Innovative filtration solutions increase the energy efficiency of compressors



Oil filter - Clean Service



Oil filter with drain option

Features

- controlled oil drain
- volume flow rate and pressure stability the same as with existing filters Application
- manipulation-proof
- no protruding parts

Sizes available

Size W 9 to W 13, WD 9 to WD 13

stationary and mobile compressors

Advantages

- clean oil filter change by pre-emptying of filter and lines
- maintenance key supplied with replacement filter
- customized version possible
- possible to use with almost all oil filters

Air cleaner





Europicion 300 re-engineered – two-stage air cleaner

Features

- star-pleated main element
- integrated pre-separator (tangential inlet)
- safety element available as option
- welded-on 90° or straight filter outletwith connection for service indicator
- clean and dirty air ports available with metric or imperial dimensions

Sizes available

EP 200 (FAD 2 to 4,5 m³/min)

EP 300 (FAD 3 to 6 m³/min) EP 400 (FAD 4 to 8 m³/min) EP 500 (FAD 6 to 12 m³/min)

Application

compressors approx. 37 kW

ENTARON XD 17

(FAD 9 to 17 m³/min)

ENTARON XD 21-24

(FAD 11 to 21 m³/min)

(FAD 14 to 28 m³/min)

ENTARON XD 28-32

(FAD 14 to 28 m³/min)

ENTARON XD 28

Advantages

- variable concept to
- match installation space • longer element life by high
 - pre-separation efficiency integrated connection
 - for service indicator



ENTARON XD 17 – two-stage air cleaner

Features

- star-pleated main element
- integrated pre-separator (tangential inlet)
- optional safety element

Sizes available **ENTARON XD 14** (FAD 7 to 14 m³/min)

ENTARON XD 21 (FAD 11 to 21 m³/min) **Advantages**

Application

- long service life by high pre-separation efficiency

mobile 90 kW compressors

 integrated mounting bracket

IQORON-S 7 - single-stage air cleaner

Features

- CompacPleat double bellows element
- optional secondary element

Sizes available

IQORON-S 7 (FAD 4 to 7 m³/min)

Application stationary compressors approx. 37 kW

Advantages compact design

robust

size ratio

Advantages

• low flow resistance • high performance to



IQORON-V 7 – two-stage air cleaner

Features

- CompacPleat double bellows element
- integrated pre-separator (multi-cyclone block)
 - secondary element optional

Sizes available **IQORON-V** 7

(FAD 4 to 7 m³/min) **IQORON-V9**

(FAD 5 to 9 m³/min)

mobile compressors

Application approx. 37 kW

FAD: free air delivery (intake air to air cleaner)

• pre-separation of > 87%,

resulting in long service life